

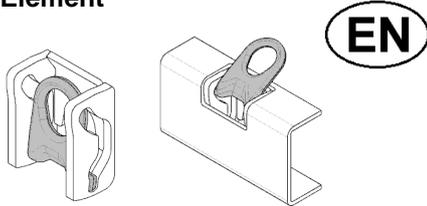
# Assembly Instructions



## ZK Module Lashing Element

TWN 1470

Manufacturer:  
THIELE GmbH & Co. KG  
58640 Iserlohn  
www.thiele.de



### 1 Introduction

THIELE lashing cassette modules (for short ZK modules) according to TWN 1470 are mounted within the frames of road trucks, especially low-bed trailers, and serve as lashing points via which loads can be safely secured. (TWN = THIELE workshop standard)

These assembly instructions describe in particular how ZK modules are to be safely installed and put to use. Make sure to carefully observe these instructions before mounting and using the lashing elements.

These assembly instructions must be kept on hand until the lashing elements are taken out of service.

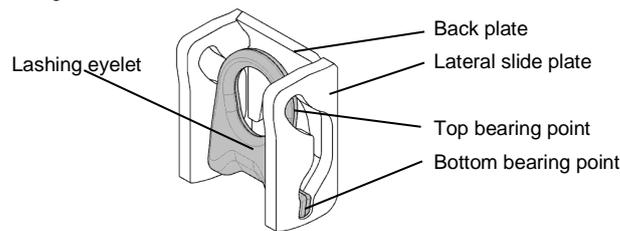
### 2 Product Description

The following types of THIELE ZK modules are available:

- LC 5000 daN, Article No. F35236 (all parts without painting)
- LC 10000 daN, Article No. F35237 (all parts without painting)

LC = max. lashing capacity

ZK modules consist of a movable centrally arranged lashing eyelet surrounded by a cassette or box-like structure in the form of three plates welded together.



The lashing eyelet is forged of high-grade chain steel and satisfies requirements as per EN 1677-1 and EN 12640; moreover, it is marked with applicable lashing capacity in daN (1 daN = 1 kg), manufacturer's sign as well as a traceability code.

The plates are not painted in the standard version, the lashing eyelet is powder-coated in red. #

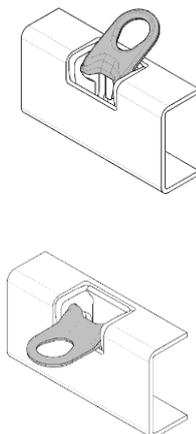
ZK modules have been designed for installation into the longitudinal C-shaped frame sections of low-bed trailers, with the open side of these sections pointing to the middle of the vehicle.

When not in use the lashing eyelet is positioned in the bottom area of the cassette and does not protrude beyond the carrier section.

In use position (eyelet side pegs in top bearing positions) the lashing eyelets can be pivoted through 60° towards the vehicle center and through 90° towards the outer side of the vehicle (with respect to vertical) as necessary to securely attach the relevant fixing means of the load to be lashed (see adjacent figures). In this manner even loads can be secured that protrude beyond the vehicle contour.

From production at the end of 2018, the ZK modules will have a so-called assembly position. This makes it possible to position the lashing eye in a 30° position in relation to the loading area after it has been pulled out of its bottom position in order to connect lashing equipment. #

Since lashing elements do not form part of the Machinery Directive no documentation will be issued in the form of a declaration of incorporation or statement of compliance nor will a CE marking be provided.



### 3 Intended Use

ZK modules are exclusively intended for attachment by means of welding to road truck bodywork and they are designed to secure lashing means.

Lashing forces must exclusively be applied in the upper area of the lashing eyelet using commercially available mountable lashing means and their relevant accessories.

ZK modules must only be used

- in the framework of permissible loads,
- for the permissible lashing methods and inclination angles,
- at application temperatures ranging between -30 °C and +80 °C,
- by trained and authorized persons,
- if the vehicle frame which is weakened due to the cutouts is capable of safely and permanently absorbing the maximum specified lashing forces multiplied by a safety factor of 1,25 as well as all other forces caused by the load, vehicle dynamics, etc. without deformation and with the required safety factors. #

### 4 Safety Notes

#### 4.1 Personnel

- Fitters and users must in particular follow these assembly instructions, any truck-specific regulations as well as standard specifications EN 12640 and EN 12195-3.
- Mounting and removal as well as inspection and maintenance must exclusively be carried out by authorized and trained persons.
- Welding work must be performed only by persons qualified as prescribed by DIN EN ISO 9606-1.
- **Working under the influence of drug and alcohol consumption (including residual alcohol) is prohibited! #**

#### 4.2 Product Safety

- Visually inspect the equipment prior to use.
- Never use worn-out, bent or damaged ZK modules/lashing elements.
- Do not make structural modifications to ZK modules.
- When performing work make sure to wear your personal protective equipment!
- Any information given herein that relate to safety and use must be relayed to fitters and users. Make sure this information is available in a place near the product during the time the equipment is used.
- **Improper installation or use may cause personal injury and/or damage to property.**
- Never expose lashing elements to loads exceeding the specified maximum lashing capacity.
- When not in use, bring the lashing eyelet into the bottom resting position.
- Make sure to observe any additional instructions for use of the lashing means.
- Do not allow bending stresses to be exerted on the lashing eyelet.
- ZK modules must not be used for lifting service or the transportation of persons.
- Lashing elements must not be used in environments where acids, aggressive or corrosive chemicals or their fumes are present.
- Subsequent hot-dip galvanizing is not permitted. #
- Outside the Federal Republic of Germany the specific provisions issued locally in the country where the items are used must also be observed.
- In the event of doubts about use, inspection, maintenance or similar things contact your safety officer or the manufacturer.
- **When connecting with lashing means and especially before each journey, check that the pins of the lashing eyes are positioned in the top bearing positions. #**



## 6 Use

To make use of the lashing eyelet pull it upward up to its upper end<sup>#</sup> from its lower resting point thus moving both eyelet side pegs into the top bearing position of the lateral slide plates.

In this position the lashing eyelet can be pivoted around its peg axis so that depending on the respective lashing means attached an alignment towards the load to be lashed is brought about.

In this position, the lashing eye can also be fixed in an assembly position in a 30° position relative to the loading area in order to connect further lashing means.<sup>#</sup>



### Attention!<sup>#</sup>

**Due to the design, it cannot be completely ruled out that the pins may jam between the bottom and top bearing positions. In this case the lashing must be loosened, the lashing eye positioned in the top bearing position and the lashing means retightened!**

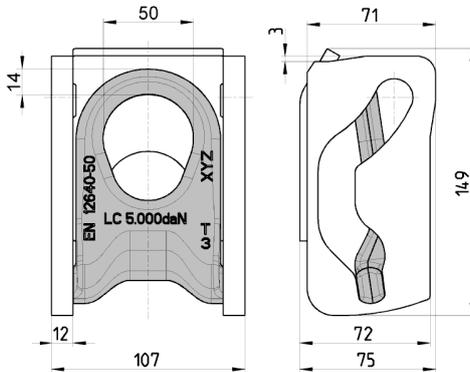
To all sides within the admissible pivot range the maximum lashing force may be exerted on the lashing eyelet.

A ZK module should possibly be used with one lashing means only.

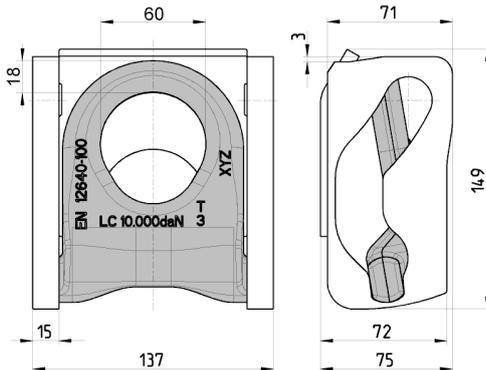
In case a ZK module carries two lashing means the resulting forces must not exceed the maximum permissible lashing capacity of the eyelet. In such a case, the two lashing means must not interfere with or touch each other within the lashing eyelet.

## 7 Dimensions

### Type LC 5.000 daN:



### Type LC 10.000 daN:



## 8 Assembly

Convince yourself that all components to be assembled are in perfect condition. Check whether the lashing capacity is adequate to safely secure the expected loads.

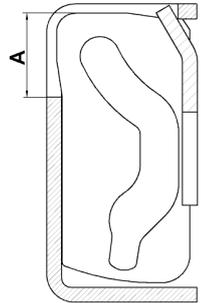
The eyelet can be removed from the cassette until the module is mounted in the vehicle frame.

**Therefore, make sure the eyelet is correctly positioned inside the cassette when the module is finally mounted.**

The lashing eyelet is correctly positioned if its lettering faces away from the back plate and is oriented towards the outside of the vehicle.

The cutout in the longitudinal section must suit the width of the cassette (107 or 137 mm) such that the cassette fits into the frame and a proper root bead can be laid to attach the slide plates.

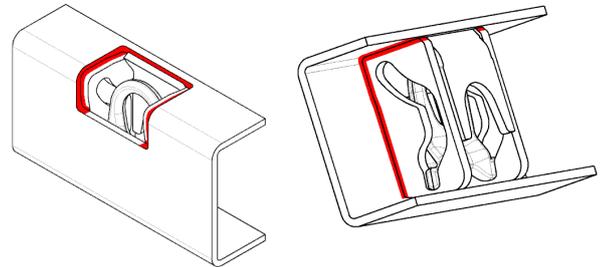
The profile of the cassette open at the front must be closed off by the vehicle frame to an extent ruling out the lashing eyelet can be removed after installation. This is achieved by providing an opening that does not exceed dimension A as shown in the adjacent sketch.



Type LC 5.000 daN:  $A_{max.} = 47 \text{ mm}$

Type LC 10.000 daN:  $A_{max.} = 56 \text{ mm}$

The following sketches show the minimum required fillet welds (shown red).



Recommended weld thickness:

Outside:  $a=3.5$

Inside:  $a=5$

The plates are all made of material S700MC. The filler metals used and welding energy applied must suit the frame material and are to be selected to prevent softening of the slide plates and make sure the notch-bar impact strength is min. 40 J at -20 °C.

The fitter of the modules must ensure

- the selected mounting configuration and frame design are adequately and safely sized and meet the specified requirements so that the lashing capacity forces indicated on the eyelet can be safely absorbed on a permanent basis,
- the welding seams are expertly laid as per the requirements given in DIN EN ISO 15607, DIN EN ISO 15609, DIN EN ISO 15614,
- other criteria specified in EN 12640 are satisfied with respect to the structural design and test records.

THIELE GmbH & Co. KG will not assume any liability for damage resulting from a mounting situation other than described in this document or the use of the lashing eyelets in cassettes furnished by other manufacturers.

## 9 Conditions of Use

**Inclination angles more shallow than 30° in relation to the vehicle floor will give rise to detrimental bending loads acting on the lashing eyelet and for this reason are impermissible.**

Never use the modules if adverse chemical conditions exist.

## 10 Inspection and Maintenance

Check intervals are to be determined by the operator!

Inspections and maintenance must be arranged by the operator!

Check the ZK modules visually at regular intervals. The results of the inspection should be entered into a register to be prepared when the vehicle is initially taken into service. The register will show characteristic data of the components as well as details as to their origin and identity.

An inspection must be carried out at least once a year or more frequently if the modules are in heavy-duty service. After three years at the latest the modules should additionally be examined for cracks.

The condition of the components must be documented in the register during these inspections. If items require repair the respective cause of damage and remedial steps should be documented.

Immediately stop using ZK modules that show the following defects:

- deformation, expansion,
- local material wear/removal (max. 10 %),
- cuts, notches, cracks, incipient cracks, pinching,
- severe corrosion,
- jamming components,
- identification marks are unreadable.

Repairs must only be carried out by authorized competent persons.

Only use THIELE spare parts.

### Inspection Service

THIELE offers inspection, maintenance and repair services performed by trained and competent personnel.

Please do not hesitate to contact us at:

Phone: +49 (0) 2371 / 947 – 0

E-mail: info@thiele.de

## 11 Storage, Packing, and Disposal

Store the ZK modules in clean and dry spaces at temperatures between -0 °C and +40 °C.

Dispose of the packing material in an environmentally compatible way according to local rules.

All components and accessories of steel are to be scrapped in line with local regulations and provisions.

## 12 THIELE Operating and Mounting Instructions #

Current operating and installation instructions are available as a PDF download on the homepage.



## 13 Publishing Information

THIELE GmbH & Co. KG, Werkstraße 3, 58640 Iserlohn, Deutschland

Tel.: +49(0)2371/947-0

Email: info@thiele.de

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# identifies changes to previous edition